

D3926-3 WEDGE

48307

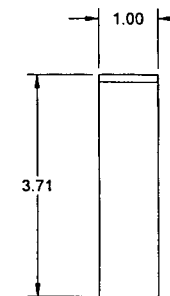
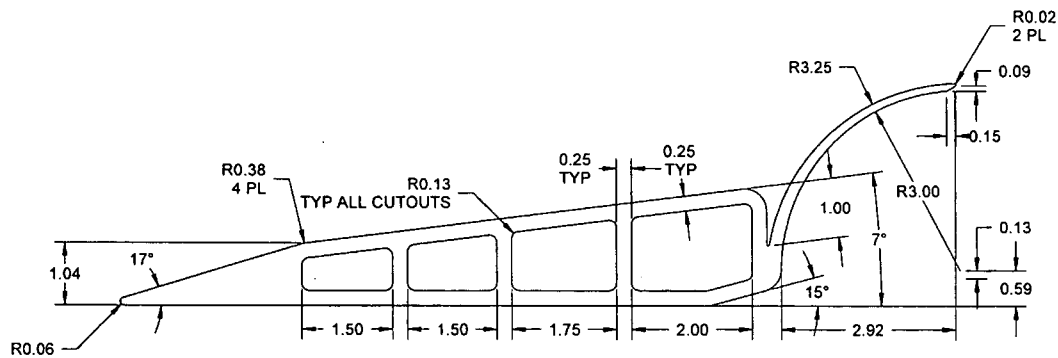
RELEASED
9/26/17

NOTES:

- NOTES**
- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMMWB10
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.25 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3926 TITLE WEDGE COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRINTED ON RECYCLED PAPER. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	REV. A
DRAWN	<i>AS</i>		SHEET 2 OF 2
CHECKED	<i>AS</i>		SCALE
MFG. APPR.	<i>AS</i>		NTS
APPROVED	<i>AS</i>		
DE APPR.	<i>AS</i>		
DATE 09.07.23			

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48307

RELEASED

D3926-1 WEDGE

NOTES:

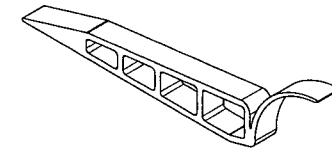
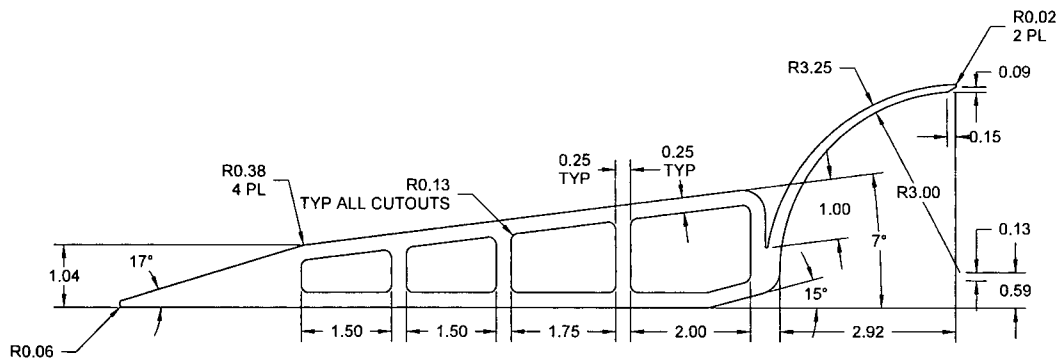
- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

A NEW ISSUE		09.07.23	
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.23		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. REV. A
D3926
SHEET 1 OF 2
TITLE SCALE
WEDGE NTS

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D3926-1 WEDGE

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL SHEET
REF DART SPEC M-DELIN-S
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

A	NEW ISSUE		4	09.03.31
REV.		DESCRIPTION	BY	DATE
DESIGN	4	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN				
CHECKED	ALS		DRAWING NO.	REV. A
MFG. APPR.	CE		D3926	SHEET 1 OF 1
APPROVED	NO		TITLE	SCALE
DE APPR.			WEDGE	NTS
DATE	09.03.31	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR CONTINUED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

Date: Tuesday, 02/06/2009 9:51:16 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEDGE

Job Number: 48307

Part Number: D39261

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/09/02

Job Completion



POSITIVE RECALL

EFFECTIVE 09.06.02 AUTH U

RELEASED- MP DATE 09/04/06

* PARTS SHIPPED TO CRA-
WITH COFC ONLY WITH
PRELIM DSI.

Date: Tuesday, 02/06/2009 9:51:16 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEDGE
Job Number	: 48307		
Estimate Number	: 13916		
P.O. Number	:	Part Number	: D39261
This Issue	: 02/06/2009 S.O. No. :	Drawing Number	: D3926 PREL
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: PREL
Previous Run	: 48306	Material	:
Written By	:	Due Date	: 02/06/2009 Qty: 2 Um: Each
Checked & Approved By	: <u>MF 09-06-02</u>		
Comment	: Est Rev: A New Issue 09.05.01 EC verified: DD		

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINB1000X04000	Black Delrin Bar 1" x 4"
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Comment: Qty.: 0.6983 f(s)/Unit Total: 1.3965 f(s)
 Black Delrin Bar 1" x 4" 111694 1B9-6-2

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3926
 Dwg Rev: PRE
 Prog Rev: LIM

1B9-6-2

(4)

2-Deburr if necessary 1B9-6-2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE
 1B9-6-2

4.0	QC8	SECOND CHECK
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ENGINEERING
 APPROVAL



Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

SEE NEXT SHEET.

47768

Rework Wedge installation